SAFETY DATA SHEET

according to UN-GHS (rev. 7)

Additive M23

Section 1. Identif	ication
Product identifier	: Additive M23
Article No.	: 29107-03
Relevant identified uses of	the substance or mixture and uses advised against
Identified uses	
Industrial use only. Corrosion inhibitor.	
Uses advised against	
Consumer use.	
Manufacturer	: BLASER SWISSLUBE AG Winterseistrasse 22 CH-3415 Hasle-Rüegsau Switzerland Tel:+41 (0)34 460 01 01 E-Mail: contact@blaser.com
Supplier's details	: Blaser Swisslube Solutions Private Limited 1001, 10th Floor, Time Tower, Main MG Road, Sector 28 IN-Gurgaon, Pin-122 002 Tel:+91 (0) 124-4994000 E-Mail: india@blaser.com
e-mail address of person responsible for this SDS	: reach@blaser.com
Emergency telephone number (with hours of operation)	: 000 800 100 7479 (24h/7d)
Section 2. Hazard	d identification
Classification of the substance or mixture	: ACUTE TOXICITY (oral) - Category 4 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3
<u>GHS label elements</u> Hazard pictograms	

Circuit word	Morrise
Signal word	: Warning
Hazard statements	: H302 - Harmful if swallowed.
	H319 - Causes serious eye irritation.
	H373 - May cause damage to organs through prolonged or repeated exposure. (kidneys)
	H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements





General	: Not applicable.
Prevention	 P280 - Wear eye or face protection. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 + P265 - Wash hands thoroughly after handling. Do not touch eyes.
Response	 P301 + P317 + P330 - IF SWALLOWED: Get medical help. Rinse mouth. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P317 - If eye irritation persists: Get medical help. P319 - Get medical help if you feel unwell.
Storage	: Not applicable.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : None known. result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	Identifiers
ethanediol	≥30 - ≤50	CAS: 107-21-1 EC: 203-473-3
potassium 1H-benzotriazolide	≥10 - ≤25	CAS: 51126-65-9 EC: 256-999-0
benzotriazole	≥10 - ≤20	CAS: 95-14-7 EC: 202-394-1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell. Wash clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First ai	id measures
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/	effects, acute and delayed
Potential acute health effe	<u>cts</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: Harmful if swallowed.
Over-exposure signs/sym	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fig	Section 5. Fire-fighting measures		
Extinguishing media			
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.		
Unsuitable extinguishing media	: None known.		
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.		
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides		
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.		
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Section 5. Fire-fighting measures

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protectly	e equipment and emergency procedures
For non-emergency : personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions :	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 40°C (32 to 104°F). Shelf life: 36 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.



Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measu	<u>ires</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum).
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved before handling this product.
Respiratory protection	: A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

: Liquid.	
: Yellow.	
: Characteristic.	
: Not available.	
: Not available.	
	: Yellow. : Characteristic.

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Section 9. Physical and chemical properties and safety characteristics

рН	: 8.4 [Conc. (% w/w): 100%]
Melting point/freezing point	: Not available.
Pour point	: <0°C (<32°F)
Boiling point or initial boiling point and boiling range	: Not available.
Flash point	: Open cup: Not applicable.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	: Not available.
Relative vapor density	: Not available.
Relative density	: Not available.
Density	: 1.2 g/cm³ [20°C (68°F)]
Solubility in water	: Not available.
Miscible with water	: Yes.
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): 17 mm²/s (17 cSt)
Particle characteristics	
Median particle size	: Not applicable.

Section 10. Stabin	ly and reactivity	
Reactivity	: No specific test data related to reactivity available for this product or its ingre	dients.
Chemical stability	: Shelf life: 36 months.	
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not oc	cur.
Conditions to avoid	: No specific data.	
Incompatible materials	: No specific data.	
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition prod should not be produced.	lucts

Section 11. Toxicological information

Information on toxicological effects Acute toxicity



Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
ethanediol	LD50 Dermal	Rabbit	9530 mg/kg	-
potassium 1H- benzotriazolide	LD50 Dermal	Rat	>2941 mg/kg	-
benzotriazole	LD50 Oral LD50 Dermal LD50 Oral	Rat Rabbit Rat	>395 mg/kg >2000 mg/kg 500 mg/kg	- - -

Irritation/Corrosion

Not available.

Respiratory or skin sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name		Route of exposure	Target organs
ethanediol	Category 2	-	kidneys

Aspiration hazard

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effect	<u>ts</u>	
Eye contact	:	Causes serious eye irritation.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	No known significant effects or critical hazards.
		Harmful if swallowed.
Ingestion		
		cal, chemical and toxicological characteristics
	ysic	
Symptoms related to the ph	ysic :	cal, chemical and toxicological characteristics Adverse symptoms may include the following: pain or irritation watering
Symptoms related to the phy Eye contact	i <mark>ysic</mark> :	cal. chemical and toxicological characteristics Adverse symptoms may include the following: pain or irritation watering redness

Delayed and immediate effects and also chronic effects from short and long term exposure

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Section 11. Toxicological information

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
Not available.	
General	: May cause damage to organs through prolonged or repeated exposure.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Additive M23	564.6	>5000	N/A	N/A	N/A
ethanediol	500	9530	N/A	N/A	N/A
potassium 1H-benzotriazolide	500	2500	N/A	N/A	N/A
benzotriazole	500	2500	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
benzotriazole	LC50 180 mg/l	Fish	96 hours
	Acute EC50 15.8 mg/l	Daphnia - <i>Daphnia galeata</i>	48 hours
	Chronic NOEC 1 mg/l	Daphnia - <i>Daphnia galeata</i>	21 days

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzotriazole	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ethanediol	-1.36	-	Low
benzotriazole	1.44	-	Low

Mobility in soil Soil/water partition coefficient (Koc)

: Not available.



Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA			
UN number	UN3082	UN3082	UN3082			
UN proper shipping name	Environmentally hazardous substances n.o.s. (benzotriazole)	Environmentally hazardous substances n.o.s. (benzotriazole)	Environmentally hazardous substances n.o.s. (benzotriazole)			
Transport hazard class(es)	9	9				
Packing group	Ш	III				
Environmental hazards	Yes.	Yes.	Yes.			
Additional informat	Additional information					
UN	or ≤5 kg, provided	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.				
IMDG	or ≤5 kg, provided	This product is not regulated as a dangerous good when transported in sizes of $\leq 5 L$ or $\leq 5 kg$, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.				
ΙΑΤΑ	or ≤5 kg, provided	 This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8. 				
Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.						
Transport in bulk ac to IMO instruments	port in bulk according : Not available.					



Section 15. Regulatory information

15.1 International regulations

Stockholm Convention on Persistent Organic Pollutants Not listed.

15.2 Other regulations

Chemical Safety	
Assessment	

: No Chemical Safety Assessment has been carried out.

Section 16. Other information

<u>History</u>	
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Version	: 1.09
Prepared by	: Product Stewardship Blaser Swisslube AG
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor EC50 = Half maximal effective concentration GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LC50 = Median lethal concentration LD50 = Median lethal dose LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations

Procedure used to derive the classification

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 3	Calculation method

References

: Not available.

Indicates information that has changed from previously issued version.

Other EU regulations :

REACH:

Herewith, we confirm that all our products fulfill all the requirements of REACH regulation. All of the raw materials used in our products are either REACH registered or exempt from registration.

ROHS:

BLASER Swisslube products are fully compliant with Annex II of DIRECTIVE 2015/863/EU (RoHS 3) and do not contain the following substances above their respective limitations:

Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP), Diisobutyl phthalate (DIBP), chromium Cr⁶+-compounds, Heavy metals (Lead or it's compounds, cadmium or it's compounds, mercury or it's compounds).

SVHC:

Herewith we confirm that, with the exceptions of Additive A38 (art.-no. 29182-02), our cutting and grinding fluids do not contain any Substances of Very High Concern (SVHC) above the regulatory cut-off limit of 0.1%.



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Section 16. Other information

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.